

K11——三爪自定心卡盘

THREE-JAW SELF-CENTRING CHUCKS

SAN OU
C H U C K

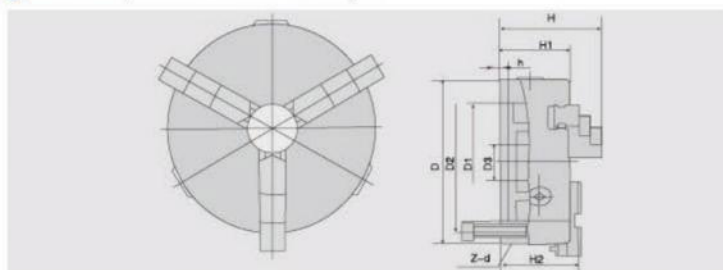


特征:

- 1.短圆柱连接形式。
- 2.K11型卡盘配带整体爪(正卡爪和反卡爪各一副)。
- 3.K11A、K11C和K11D、K11E型卡盘卡爪为分离爪形式,可调整为正卡爪或反卡爪使用。
- 4.K11A和K11D、K11E型卡盘卡爪符合ISO3442标准。
- 5.K11C型卡盘卡爪为传统结构的分离爪。
- 6.可提供各种形式的软卡爪。

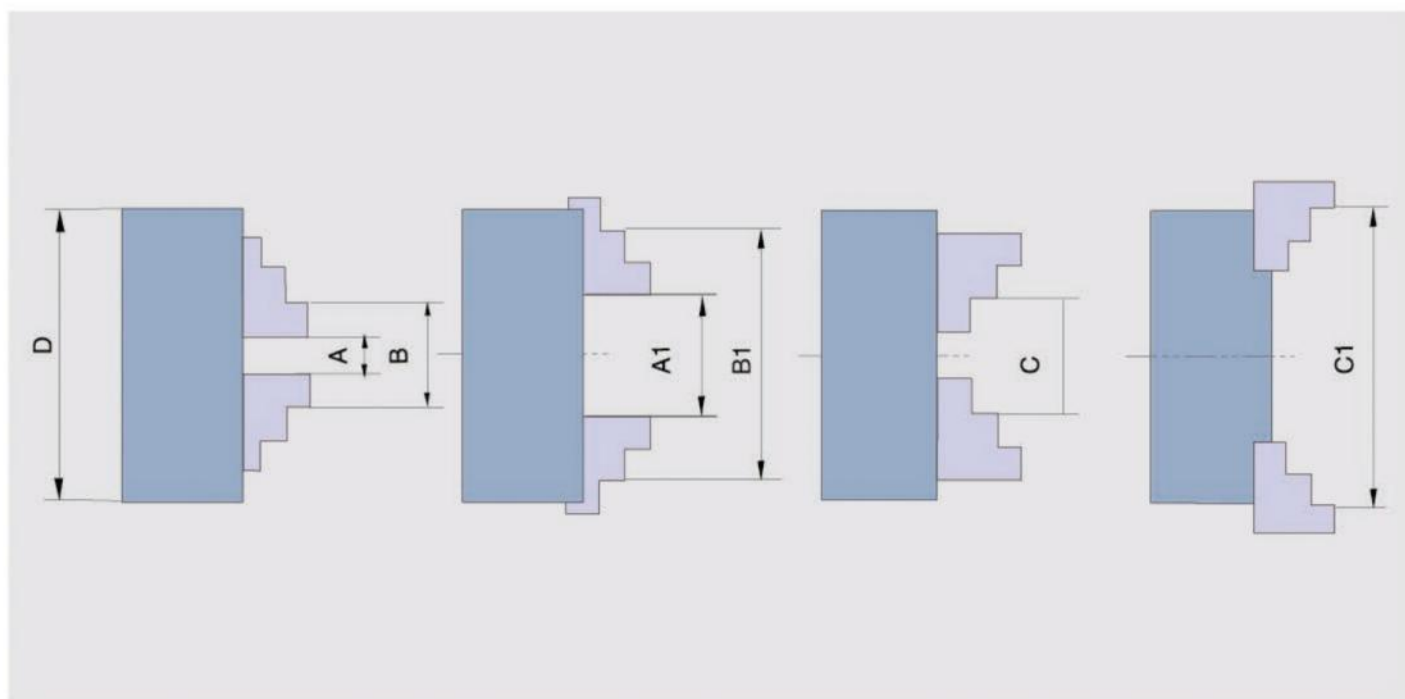
Features:

- 1.Short cylindrical center mounting.
- 2.Model K11 chucks are provide with one-piece jaws (which include a set of internal jaws and a set external ones).
- 3.The jaws for K11A, K11C and K11D, K11E chuck are composed of two-piece jaws. They can perform as either internal or external jaws through adjustment.
- 4.The jaws for K11A and K11D, K11E chucks conform to ISO3442 standard.
- 5.Model K11chucks are supplied with traditional two-piece jaws.
- 6.We can provide all kinds of soft jaws.



尺寸、性能参数 Dimension characteristic parameters

规格D Size	D1	D2	D3	H	H1	H2	h	Z-d	最大输入扭矩Nm Max input torque	极限转速/min Max speed	重量 Weight(kg)	报价 Unit Price
80	55	66	16	66	50	-	3.5	3-M6	40	4800	1.9	
100	72	84	22	74.5	55	-	3.5	3-M8	60	4200	3.2	
125	95	108	30	84	58	-	4	3-M8	100	3800	5	
130	100	115	30	86	60.5	-	3.5	3-M8	100	3800	5.6	
160	130	142	45	95	65	-	5	3-M8	160	3600	8.8	
160A	130	142	45	109	65	71	5	3-M8	160	3600	8.3	
165	130	145	40	96.5	67.5	-	4.5	3-M8	160	3600	9.5	
190	155	172	54	105	75	-	5	3-M10	250	3000	13.8	
200	165	180	65	109	75	-	5	3-M10	250	3000	15.5	
200C	165	180	65	122	75	78	5	3-M10	250	3000	14.1	
200A	165	180	65	122	75	80	5	3-M10	250	3000	14.1	
240	195	215	70	120	80	-	8	3-M12	320	2400	24	
240C	195	215	70	130	80	84	8	3-M12	320	2400	20	
250	206	226	80	120	80	-	5	3-M12	320	2400	25.7	
250C	206	226	80	130	80	84	5	3-M12	320	2400	23	
250A	206	226	80	136	80	86	5	3-M12	320	2400	23	
315	260	285	100	141.5	90	-	6	3-M16	400	1800	47	
315A	260	285	100	153	90	95	6	3-M16	400	1800	41	
320	270	290	100	143.5	95	-	11	3-M16	400	1800	47.5	
320C	270	290	100	153.5	95	101.5	11	3-M16	400	1800	42	
325	272	296	100	149.5	97	-	12	3-M16	400	1800	49	
325C	272	296	100	154.5	97	102.5	12	3-M16	400	1800	44	
325A	272	296	100	160.5	97	102.5	12	3-M16	400	1800	46	
380	325	350	145	155.7	102.5	-	6	3-M16	500	1200	65	
380C	325	350	145	156.5	102.5	104.5	6	3-M16	500	1200	60	
380A	325	350	145	171.5	102.5	107.5	6	3-M16	500	1200	62	
400	340	368	145	155	101.5	110	6	3-M16	500	1200	71	
500	440	465	210	175	115.4	126	6	6-M16	630	850	117.6	
500A	440	465	210	197	115.4	126	6	6-M16	630	850	119	
630A	560	595	280	218	135	142	7	6-M16	800	600	208	
800A	710	760	385	249	150	167	8.5	6-M20	1000	500	256	
1000A	905	950	460	310	198	216	9	6-M24	1200	400	745.6	
1250A	1060	1150	550	310	195	203.5	12	6-M30	1300	320	1516	



夹持范围

Clamping Range

卡盘规格D Size	正爪 Internal jaw		反爪 External jaw
	夹持范围 Clamping range	撑紧范围 Jamming range	夹持范围 Clamping range
	A-A1	B-B1	C-C1
80	2-22	25-70	22-63
100	2-30	30-90	30-80
125	2.5-40	38-125	38-110
130	3-40	40-130	40-120
160	3-55	50-160	55-145
165	4-60	52-165	55-150
190	4-70	65-190	65-190
200	4-85	65-200	65-200
240	6-100	80-250	90-250
250	6-110	80-250	90-250
315	10-140	95-315	100-315
320	11.5-145	95-320	110-320
325	11.5-165	95-350	110-340
380	11.5-210	95-400	110-400
400	15-210	120-400	120-400
500	25-280	150-500	150-500
630	50-350	170-630	170-630

K11、K11G ——三爪自定心卡盘卡爪

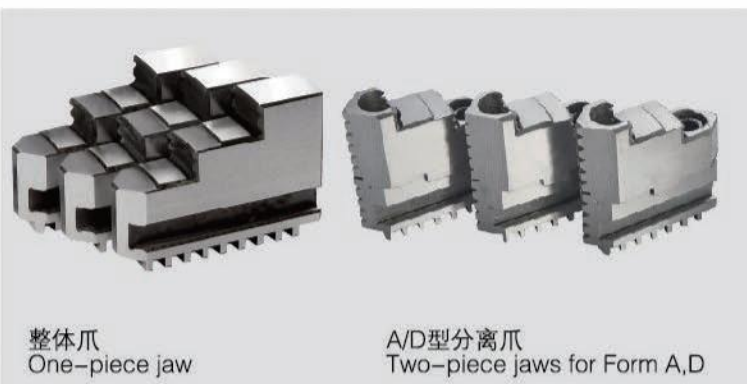
THREE-JAW SELF-CENTRING CHUCK JAWS

SAN OU
CHUCK

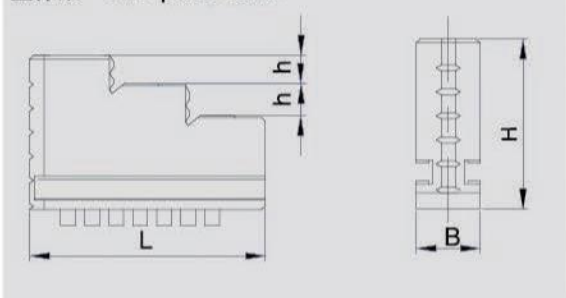


- 卡爪分为：整体爪，A型、D型分离爪，C型分离爪，软爪
可按客户要求提供各种型硬卡爪及软爪
Hard jaws include one-piece jaws and two-piece jaws for form A、D、C All kinds of hard jaws can be provided as the request of customers.

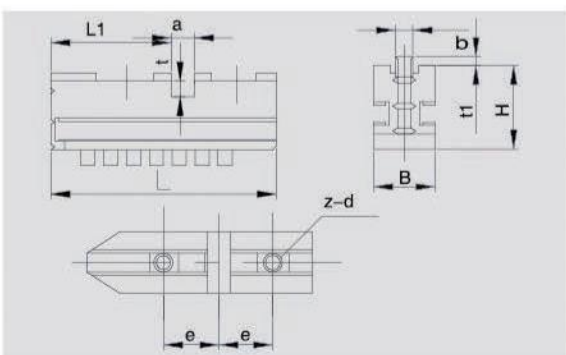
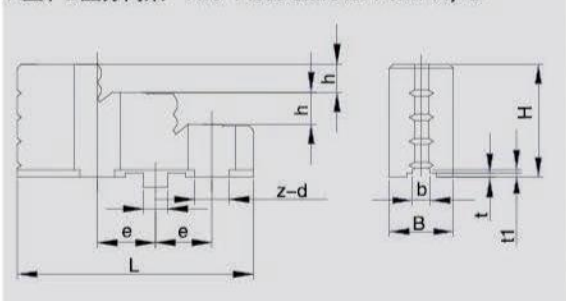
- 可供单独选配如下卡爪



整体爪 One-piece Jaws



A型、D型分离爪 Two-Piece Jaws for Form A, D



规格 Size	80	100	125	130	160	165	190	200	240	250	315 320 325 380
L	32	42	56	56	70	70	72	85	105	105	126
B	12	15	16	16	18.5	18.5	22	22	27	27	36
H	33	38	45	45	54	54	57	61	69	69	86
h	6.5	7	9	9	12	12	12	12	12	12	18

※ 包括正爪、反爪各一副

The chuck with one-piece jaw is provided with each set of internal and external ones.
11 three-jaw short tape series.

规格 Size	160	200	250	315	325	380	400	500	630
L	67	80	95	108	108 130	130	130	132	132
B	25	30	36	45	45	45	45	45	45
H	41	45	53	61	61 70	70	70	82	82
h	9	10.5	13.5	17.5	17.5 17	17	17	22	22
a	12.675	12.675	19.025	19.025	19.025	19.025	19.025	19.025	19.025
b	7.94	7.94	12.7	12.7	12.7	12.7	12.7	12.7	12.7
e	19	22.2	27	31.75	31.75 38.1	38.1	38.1	38.1	38.1
t	3	3	3	3	3 6	6	6	6	6
t1	4	4	4	4	4	4	4	4	4
z-d	2-11	2-11	2-13	2-13	2-13 2-18	2-18	2-18	2-22	2-22

规格 Size	160	200	250	315	325	380	400	500	630
L	64	80	98	110	110 114	130	130	130	132
L1	29	34.9	39.7	47.6	47.6 47.6	45	45	45	45
B	20	22	27	36	36	36	36	45	50
H	33	35	38	42	42 46	46	46	55	50
a	12.675	12.675	19.025	19.025	19.025	19.025	19.025	19.025	19.025
b	7.94	7.94	12.7	12.7	12.7	12.7	12.7	12.7	12.7
e	19	22.2	27	31.75	31.75 38.1	38.1	38.1	38.1	38.1
t	4	4.2	4.2	4.2	4.2 7	7	7	7	7
t1	3	3	3	3	3	3	3	3	3
z-d	2-M10	2-M10	2-M12	3-M12	3-M12 3-M16	3-M16	3-M16	4-M20	5-M20

※ 包括顶爪和基爪两部分，规格为325，380的A型分离爪和所有规格的D型分离爪，基爪不带夹持弧。
The jaws are composed of top jaws and master jaws, Master jaws for form A size 325, 380 and from D without clamp arc.