

K12——四爪自定心卡盘

FOUR-JAW SELF-CENTRING CHUCKS

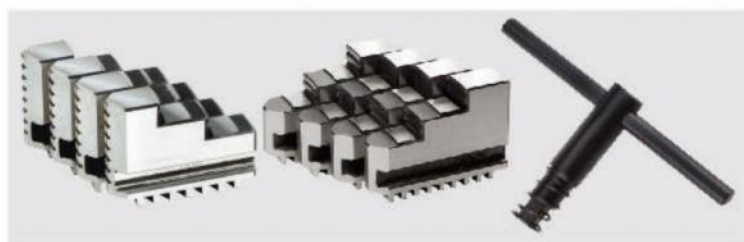
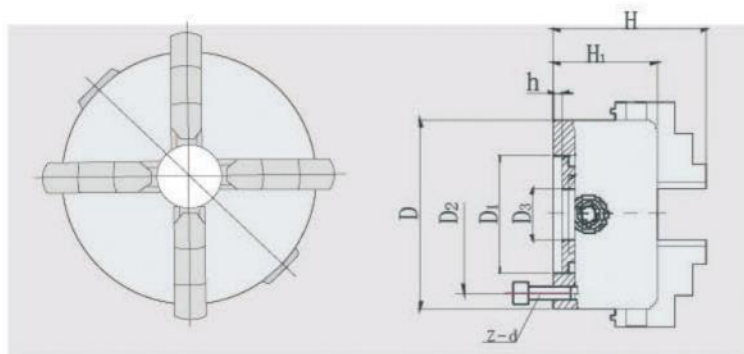
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特征:

- 1.短圆柱连接形式。
- 2.K12型卡盘配带整体爪（正卡爪和反卡爪各一副）。
- 3.K12A、K12C和K12D型卡盘卡爪为分离爪形式，可调整为正卡爪或反卡爪使用。
- 4.K12A和K12D型卡盘卡爪符合ISO3442标准。
- 5.K12C型卡盘卡爪为传统结构的分离爪。
- 6.可提供各种形式的软卡爪。
- 7.按用户需求，可提供前穿螺钉安装方式卡盘。

Features:

- 1.Short cylindrical center mounting.
- 2.Model K12 chucks are provided with one-piece jaws(which include a set of internal jaws and a set of external ones).
- 3.The jaws for K12A,K12C and K12D chucks are composed of two-piece jaws. They can perform as either internal jaws through adjustment.
- 4.The jaws for K12A and K12D chucks conform to ISO3442 standard.
- 5.Model K12C chucks are supplied with traditional two-piece jaws.
- 6.We can provide all kinds of soft jaws.
- 7.As requested,we can provide chucks mounted from front.

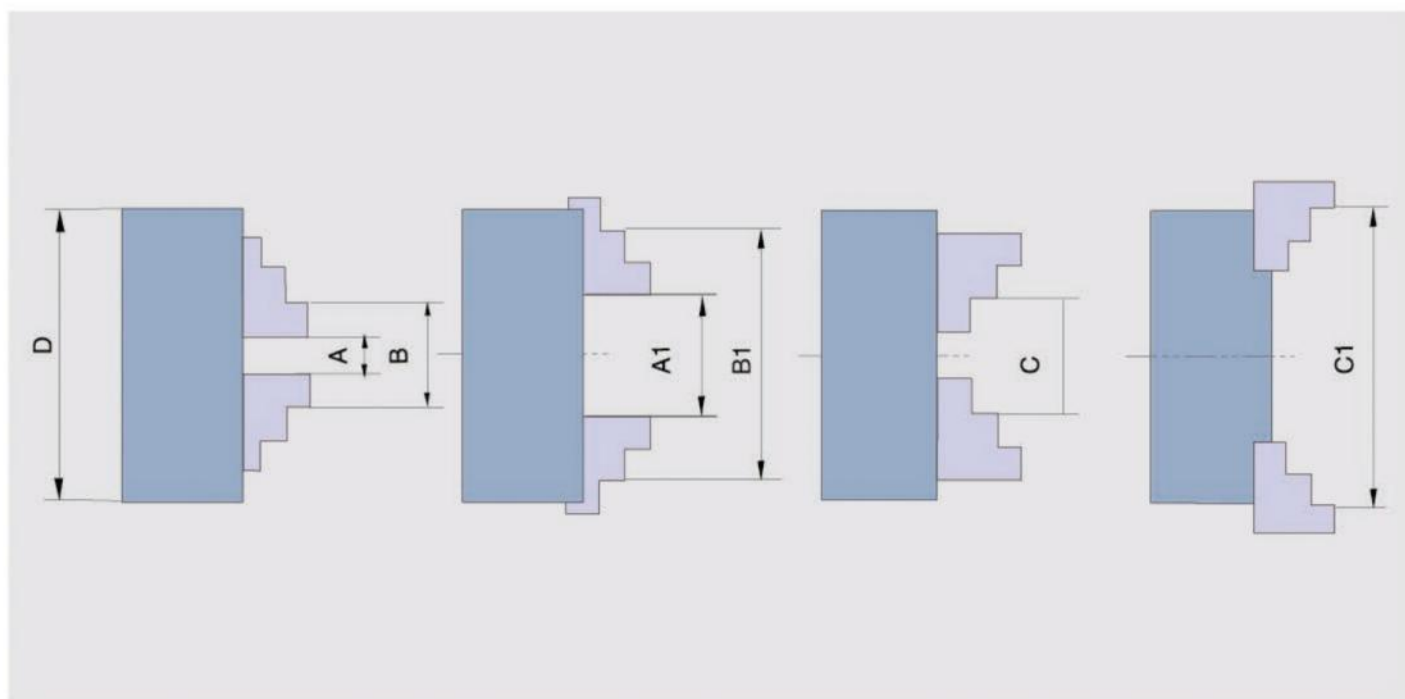


尺寸、性能参数 Dimension characteristic parameters

规格D Size	D1	D2	D3	H	H1	h	Z-d	最大输入扭矩Nm Max input torque	极限转速r/min Max speed	重量 Weight(kg)	报价 Unit Price
80G	55	66	16	66	50	3.5	3-M6	40	4000		
100	72	84	22	75	55	3.5	3-M8	60	3500		
125	95	108	30	84	58	4	3-M8	100	3000		
130	100	115	30	86	60.5	3.5	3-M8	100	3000		
160	130	142	45	95	65	5	3-M8	160	2500		
165	130	145	40	96.5	67.5	4.5	3-M8	160	2500		
190	155	172	54	115	75	5	3-M10	250	2000		
200	165	180	65	113	75	5	3-M10	250	2000		
240	195	215	70	124	80	8	3-M12	320	1600		
250	206	226	80	124	80	5	3-M12	320	1600		
315	260	285	100	141.5	90	6	3-M16	400	1200		
320	270	290	100	148.5	95	11	3-M16	400	1200		
325	272	296	100	149.5	97	12	3-M16	400	1200		
380	325	350	145	156	102.5	6	3-M16	500	1000		
400	340	368	145	155	101.5	6	3-M16	500	1000		
500	440	465	210	174	115.4	6	6-M16	630	800		
630	560	595	280	204	135	7	6-M16	630	600		
800	710	760	385	239	150	8.5	6-M20	1000	500		
1000A	910	950	460	295	180	9	6-M24	1200	400		
1250	1060	1150	550	341	228	11	6-M30	1300	320		

K12短锥系列其连接尺寸同K11三爪短锥系列。

K12 short taper series have the same mountong dimensions as K11 three jaw short tape series



夹持范围

Clamping Range

卡盘规格D Size	正爪 Internal jaw		反爪 External jaw
	夹持范围 Clamping range	撑紧范围 Jamming range	夹持范围 Clamping range
	A-A1	B-B1	C-C1
80	2-22	25-70	22-63
100	2-30	30-90	30-80
125	2.5-40	38-125	38-110
130	3-40	40-130	40-120
160	3-55	50-160	55-145
165	4-60	52-165	55-150
190	4-70	65-190	65-190
200	4-85	65-200	65-200
240	6-100	80-250	90-250
250	6-110	80-250	90-250
315	10-140	95-315	100-315
320	11.5-145	95-320	110-320
325	11.5-165	95-350	110-340
380	11.5-210	95-400	110-400
400	15-210	120-400	120-400
500	25-280	150-500	150-500
630	50-350	170-630	170-630

K12——四爪自定心卡盘卡爪

FOUR-JAW SELF-CENTRING CHUCK JAWS

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- 卡爪分为：整体爪，A型、D型分离爪，C型分离爪，软爪
可按客户要求提供各型硬卡爪及软爪
- Hard jaws include one-piece jaws and two-piece jaws for form A、D、C
All kinds of hard jaws can be provided as the request of customers.
可供单独选配如下卡爪

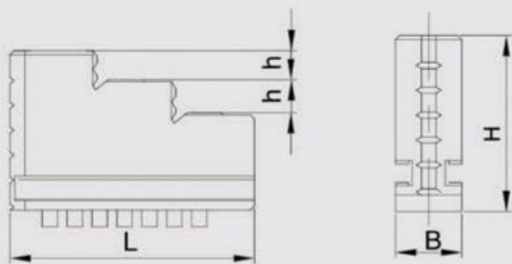


整体爪
One-piece jaw



A/D型分离爪
Two-piece jaws for Form A,D

整体爪 One-piece Jaws



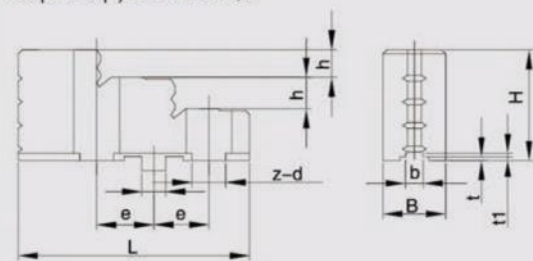
规格 Size	80	100	125	130	160	165	190	200	240	250	315 320 325 380
L	32	42	56	56	70	70	72	85	105	105	126
B	12	15	16	16	18.5	18.5	22	22	27	27	36
H	33	38	45	45	54	54	57	61	69	69	86
h	6.5	7	9	9	12	12	12	12	12	12	18

※ 包括正爪、反爪各一副

The chuck with one-piece jaw is provided with each set of internal and external ones.
11 three-jaw short tape series.

A型、D型分离爪上爪

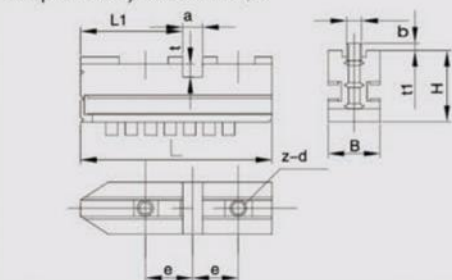
Two-piece top jaws for form A,D



规格 Size	160	200	250	315	325	380	400
L	67	80	95	108	108 130	130	130
B	25	30	36	45	45	45	45
H	41	45	53	61	61 70	70	70
h	9	10.5	13.5	17.5	17.5 17	17	17
a	12.675	12.675	19.025	19.025	19.025	19.025	19.025
b	7.94	7.94	12.7	12.7	12.7	12.7	12.7
e	19	22.2	27	31.75	31.75 38.1	38.1	38.1
t	3	3	3	3	3 6	6	6
t1	4	4	4	4	4	4	4
z-d	2-11	2-11	2-13	2-13	2-13 2-18	2-18	2-18

A型、D型分离爪基爪

Two-piece base jaws for form A,D



规格 Size	160	200	250	315	325	380	400
L	64	80	98	110	110 114	130	130
L1	29	34.9	39.7	47.6	47.6 47.6	45	45
B	20	22	27	36	36	36	36
H	33	35	38	42	42 46	46	46
a	12.675	12.675	19.025	19.025	19.025	19.025	19.025
b	7.94	7.94	12.7	12.7	12.7	12.7	12.7
e	19	22.2	27	31.75	31.75 38.1	38.1	38.1
t	4	4.2	4.2	4.2	4.2 7	7	7
t1	3	3	3	3	3	3	3
z-d	2-M10	2-M10	2-M12	3-M12	3-M12 3-M16	3-M16	3-M16