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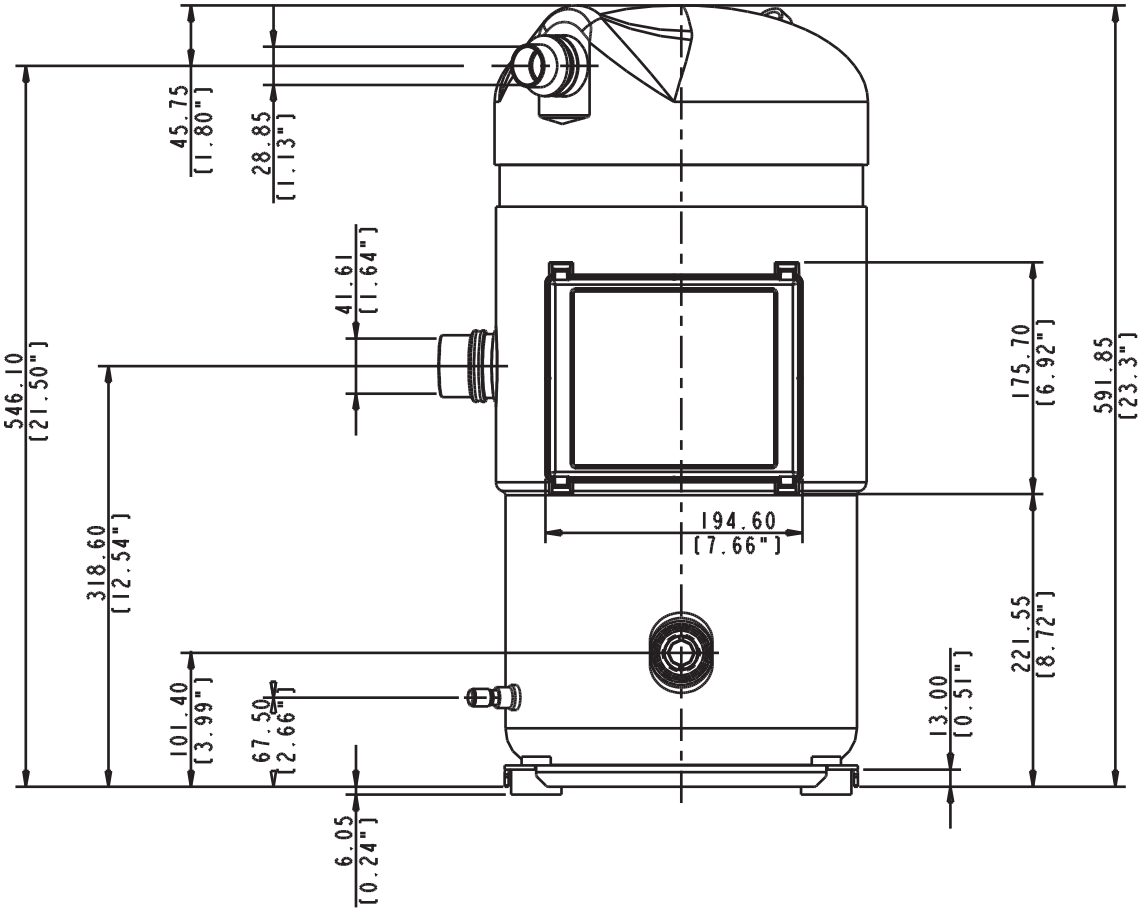
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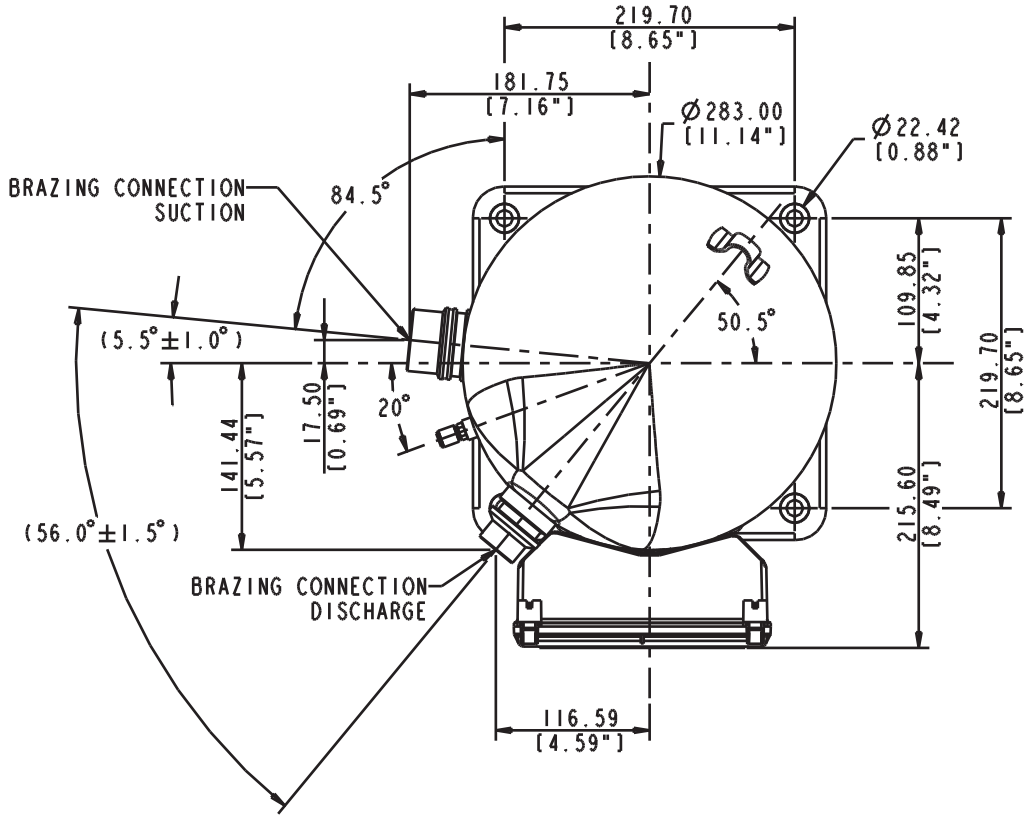
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(5.5°±1.0°)
50.5°
109.85
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BRAZING CONNECTION
DISCHARGE
116.59
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